

HI BUILD ADVANCED GP EP1 EPOXY PRIMER

**HIBUILD- RUST PROOFING FOR BARE METAL,
ENHANCED ADHESION POWER**



STRICTLY FOLLOW
TECHNICAL DATA SHEETS

EPOXY PRIMER

**GP-EP1B BLACK GP-EP1W WHITE GP-EP1G GREY
WET ON WET / OR HIGH BUILD & SAND
TOP COAT GLOSS FINISH ON NON EXPOSED AREAS**

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EPOXY PRIMER GP-AI-201 | EPOXY HARDENER GP-AI-202 | EPOXY REDUCER GP-AI-203

USE ON: SANDED EXISTING FINISHES
SANDED STEEL, IRON, ALUMINIUM, GALVANISED
STEEL, FIBREGLASS

MIXING:

MIX BY VOLUME

3.5:1:1

MIX BY WEIGHT

4:1:1

ONLY USE EPOXY REDUCER

DRY TIME:

FLASH OFF 5-20 MIN BETWEEN COATS

ALLOW 20-30 MIN BEFORE BAKE

BAKE 60 MIN AT 70° (AIR DRY 16-246 HOURS AT 20°)

BAKE IN TEMPERATURES BELOW 10°

WET ON WET - ALLOW FLASH 30-60MIN 24 HOURS NON SANDING

MICRONS:

WET ON WET

1-2 COATS:

40-80 UM (MICRON) MAX

SANDING

2 COATS

40 - 100 UM (MICRON) MAX